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FIG.1

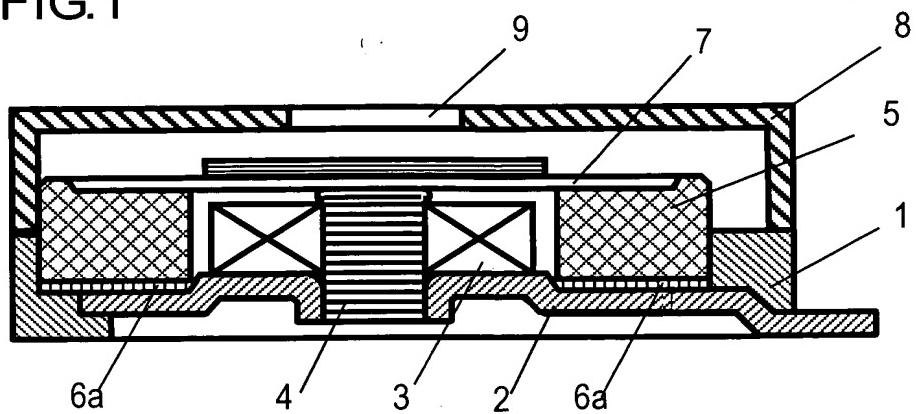


FIG.2

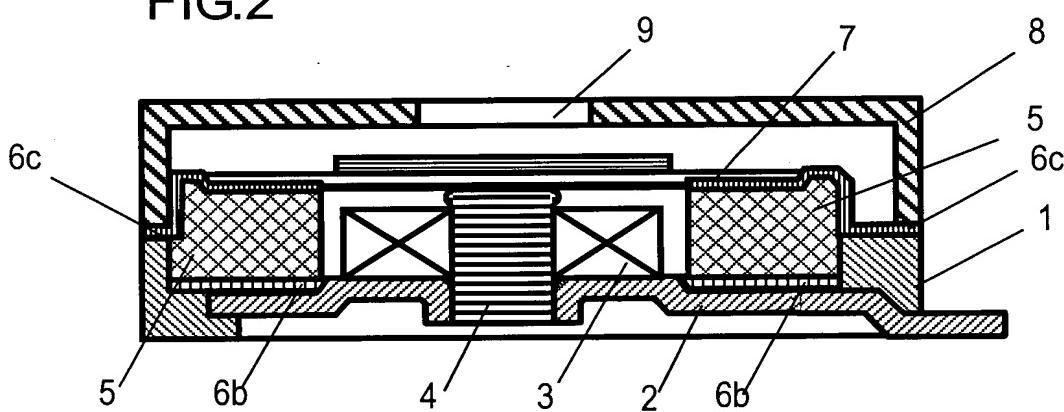
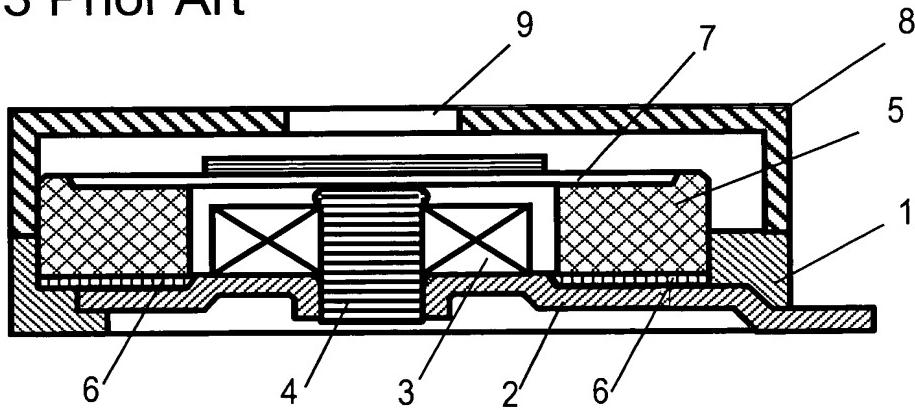


FIG.3 Prior Art



Reference Numerals

- 1 case
- 2 frame
- 3 coil
- 5 4 center pole
- 5 magnet
- 6 epoxy adhesive
- 6a heat curing and UV curing adhesive
- 6b heat curing adhesive
- 10 6a UV curing adhesive
- 7 diaphragm
- 8 resonance box
- 9 sound hole

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